Abstract

The present invention discloses a process which comprises selectively hydrolyzing one enantiomer of racemic mixtures of an N-substituted β -amino acid alkyl ester or N-substituted 2-homopipecolic acid ester represented by the formula (I):

$$R^2$$
 R^4
 CO_2R^5
 R^5

wherein Ar, R^1 , R^2 , R^3 , R^4 and R^5 are the same as defined in the specification,

10

15

20

in the presence of a hydrolase to form an optically active ((R) or (S))-N-substituted β -amino acid or optically active ((R) or (S))-N-substituted 2-homopipecolic acid represented by the formula (II):

$$R^2$$
 R^4
 CO_2H
(II)

and simultaneously to obtain an unreacted optically active ((S) or (R))-N-substituted β -amino acid alkyl ester.or unreacted optically active ((S) or (R))-N-substituted 2-homopipecolic acid ester represented by the formula (III):

$$R^2$$
 R^4
 CO_2R^5
(III)

which has a reverse steric absolute configuration to that of the compound represented by the formula (II).